

TRANSMISSION/CRANKSHAFT

Install the kickstarter in the right crankcase. Before installing the stopper bolt, make sure that the return spring is installed securely by turning the kick spindle in the "kick" direction.

NOTE:

Do not forget to install the O-ring.

Place the right crankcase in an upright position and install the countershaft in the bearing.

Install the crankshaft with the main shaft and countershaft approx. 7 mm lifted; then press all the shafts into position at the same time.

The M5 gear is positioned between the right and left crankshafts, making it necessary to install the transmission and crankshafts simultaneously.

Install the right, centre and left gear shift forks, and then install the gear shift drum.

Install the shift fork shaft while engaging the shift fork claws with the grooves in the drum.

