

## VALVE TIMING

Turn the crankshaft counterclockwise and align the "T" mark with the index mark.

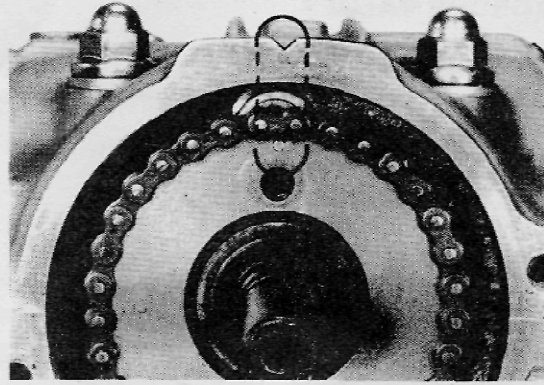
Install the cam sprocket.

Align the timing mark "O" on the cam sprocket with the index mark on the cylinder head cover.

Tighten the cam sprocket bolt.

### TORQUE:

0.8 – 1.2 kg-m (6 – 9 ft-lb)



## RIGHT CRANKCASE COVER

The cam follower may interfere with the kick spindle cam when installing the right crankcase cover. Rotate the hex bolt of the cam follower shaft right or left if necessary.

### NOTE:

Do not let the cam follower spring fall.

