

TORQUE VALUES

ENGINE

Tightening Point	Qty.	Thread dia. (mm)	Tightening Torque	
			kg-m	ft-lb
Cylinder head	4	8	1.8-2.0	13-14
Flywheel	1	8	4.0-4.6	29-33
Clutch outer	1	16	4.0-5.0	29-36
Oil filter rotor	1	16	4.0-5.0	29-36
Oil filter rotor screen cap	1	36	1.0-2.0	7-14

STANDARD TORQUE VALUES

Type	Torque kg-m (ft-lb)	Type	Torque kg-m (ft-lb)
5 mm bolt, nut	0.45-0.6 (3.3-4.3)	5 mm screw	0.35-0.5 (2.5-3.6)
6 mm bolt, nut	0.8-1.2 (6-9)	6 mm screw	0.7-1.1 (5-8)
8 mm bolt, nut	1.8-2.5 (13-18)	6 mm flange bolt, nut	1.0-1.4 (7-10)
10 mm bolt, nut	3.0-4.0 (22-29)	8 mm flange bolt, nut	2.4-3.0 (17-22)
12 mm bolt, nut	5.0-6.0 (36-43)	10 mm flange bolt, nut	3.0-4.0 (22-29)